

Date: Wednesday, 1/30/2008 7:56:33 AM
 User: Kim Johnston

Process Sheet

| | | | | | |
|-----------------------|---------------------------------------|-----------------------|------------------|----------------|------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : HANDLE | |
| Job Number | : 37069 | | | | |
| Estimate Number | : 10508 | | | | |
| P.O. Number | : | | Part Number | : D2419 | |
| This Issue | : 1/30/2008 | S.O. No. : | Drawing Number | : D2419 REV. A | |
| Prsht Rev. | : NC | | Project Number | : N/A | |
| First Issue | : / / | Type : SMALL /MED FAB | Drawing Revision | : A | |
| Previous Run | : 36228 | | Material | : | |
| Written By | : | | Due Date | : 2/5/2008 | Qty: 28 Um: Each |
| Checked & Approved By | : <u>JH</u> 08/01/30 | | | | |
| Comment | : Est: A 00.02.14 New Issue EC/JB | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|--|-------------------------------|
| 1.0 | 4025674 | Black Nylon Strap |
| | | |
| | Comment: Qty.: 0.0833 f(s)/Unit Total : 1.6660 f(s) Black Nylon Strap Material: Nylon Web (Black) 1.00" x 0.06" thick (40-2567-4) | Batch: M 107 U59 |
| 2.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
| | | |
| | Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut to length using hot knife as per Dwg D2419 | |
| 3.0 | QC6 | DIMENSIONAL CHECK |
| | | |
| | Comment: DIMENSIONAL CHECK | |
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
| | | |
| | Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST32 | |
| 5.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
| | | |
| | Comment: FINAL INSPECTION/W/O RELEASE | |

Job Completion



Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

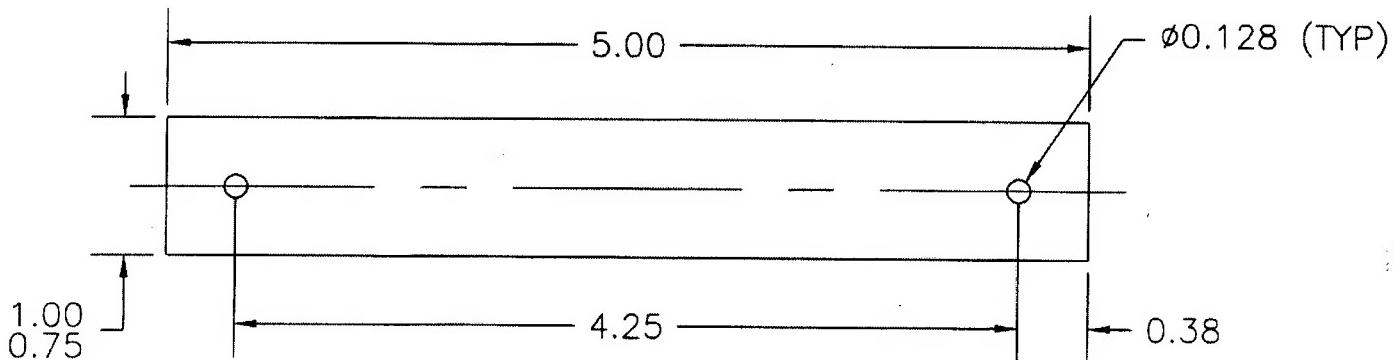
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 09/02/12
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

DART

| | | |
|---------------------|----------------------|---|
| DESIGN RF | DRAWN BY JP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| CHECKED X | APPROVED X | DRAWING NO. D2419 |
| DATE 00.01.21 | | TITLE HANDLE (WEB) |
| A | 00.01.21 | SCALE 1:1 NEW ISSUE |

RELEASED
00-02-03 DS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37069

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

